

# Borussia **Stadium** Mönchengladbach



In 2003 and 2004, HOCHTIEF Construction realized the new stadium for the Borussia Mönchengladbach soccer club. Within the framework of our PreFair business model, we assumed responsibility not only for the construction of the multifunctional arena but also for planning it. As early as the preconstruction phase, we submitted numerous special proposals and optimization suggestions which later, during construction,

helped to reduce costs for the client, Borussia Bau- und Besitz Gesellschaft. So the new stadium, in the city's Nordpark area, is tailored precisely to the soccer club's requirements. Working hand in hand with architect and client, HOCHTIEF Construction realized the stadium on an attractive fixed-price basis which ensured the financial feasibility of the project.

Completed within a construction period of just 20 months, the impressive stadium offers space for 56,000 spectators for Bundesliga soccer matches and also features a modern business area. With PreFair, the construction phase was stress-free – top-quality workmanship with no deadline difficulties or additional costs.



The new stadium is part of an overall concept for an "Area of Sports". So in parallel to constructing the stadium, we also developed this part of Nordpark for investors and laid the groundwork for the requisite infrastructure. This makes the stadium surroundings an ideal location for business companies.

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The new stadium was handed over to Borussia Mönchengladbach three months ahead of schedule – right on time for the start of the 2004/2005 season. The arena has 43,500 roofed-over seats with a clear view of the pitch.

As early as the ideas phase, we worked closely with Borussia, making available all the expertise HOCHTIEF has to offer. The stadium project thus benefited from the experience of various HOCHTIEF units. Our Düsseldorf business unit and Mönchengladbach business office are optimally placed for after-sales service and for enhancing the potential of the site. Our Sports Facilities competence center bundles HOCHTIEF's worldwide experience as market leader in stadium and sports facility construction. In addition, all the shell construction was done with prefabricated elements made by HOCHTIEF itself.

So the Borussia Mönchengladbach club can now chase goals with new zest and has an arena perfectly suited to a whole range of other events.

**Project data**

**General contractor and construction manager:**

HOCHTIEF Construction AG  
Düsseldorf

**Client:**

Borussia Bau- und Besitz Gesellschaft, Mönchengladbach

**Architect:**

Planungsgruppe B, Düsseldorf

**Built-over area:**

Approx. 260 m x 270 m

**Stadium capacity:**

43,500 roofed-over seats, lower rows convertible  
total capacity 56,000 spectators

**Construction period:**

Commencement: November 2003  
Opening: July 2004  
Completion: November 2004

**Contract volume:**

Approx. EUR 69 million